

NOTICE

The Material Safety Data Sheet information for the two component **FROTH PAK* 12.0 HFC Polyurethane Foam Sealant Kit** is contained in two separate datasheets; one for the isocyanate and one for the polyol. When printing or filing, please be sure to include both documents.



Material Safety Data Sheet

The Dow Chemical Company

PRODUCT NAME: POLYURETHANE FOAM SYSTEM (1.75)
Isocyanate SDS pages 2-13
Polyol SDS pages 14- 26

Issue date: 4/14/08
Effective date: 4/14/08

The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name: POLYURETHANE FOAM SYSTEM - ISOCYANATE

COMPANY IDENTIFICATION

The Dow Chemical Company
2030 Willard H. Dow Center
Midland, MI 48674
USA

Customer Information Number: 800-258-2436

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 989-636-4400

Local Emergency Contact: 989-636-4400

2. Hazards Identification

Emergency Overview

Color: Brown

Physical State: Liquid

Odor: Musty

Hazards of product:

WARNING! May cause eye irritation. May cause skin irritation. May cause allergic skin reaction. May cause allergic respiratory reaction. Vapor reduces oxygen available for breathing. May cause central nervous system effects. Keep upwind of spill. May cause anesthetic effects. May cause respiratory tract irritation. May cause lung injury. May react with water. Stay out of low areas. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction. Toxic fumes may be released in fire situations. Contents under pressure. Avoid temperatures above 41 °C (106 °F). Avoid temperatures below 20 °C (68 °F).

OSHA Hazard Communication Standard

PRODUCT NAME: POLYURETHANE FOAM SYSTEM (1.75)
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This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause moderate eye irritation. May cause slight temporary corneal injury.

Skin Contact: Prolonged contact may cause skin irritation with local redness. May stain skin.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Skin Sensitization: Skin contact may cause an allergic skin reaction. Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

Inhalation: In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). May cause central nervous system effects. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

Respiratory Sensitization: May cause allergic respiratory response. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Ingestion: Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

Effects of Repeated Exposure: Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Cancer Information: Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Birth Defects/Developmental Effects: In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother. Based on information for component(s): 1,1,1,2-Tetrafluoroethane. Has been toxic to the fetus in lab animals at doses toxic to the mother.

3. Composition Information

Component	CAS #	Amount
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 60.0 - <= 100.0 %
4,4' -Methylenediphenyl diisocyanate	101-68-8	>= 30.0 - <= 60.0 %
1,1,1,2-Tetrafluoroethane	811-97-2	>= 5.0 - <= 10.0 %

Note: CAS 101-68-8 is an MDI isomer that is part of CAS 9016-87-9.

4. First-aid measures

Eye Contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist.

Skin Contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Notes to Physician: Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Medical Conditions Aggravated by Exposure: Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

5. Fire Fighting Measures

Extinguishing Media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If

contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

Unusual Fire and Explosion Hazards: Product reacts with water. Reaction may produce heat and/or gases. This reaction may be violent. Container may rupture from gas generation in a fire situation. Vaporizes quickly at room temperature. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Dense smoke is emitted when burned without sufficient oxygen.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen fluoride. Hydrogen cyanide. Carbon monoxide. Carbon dioxide.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Contain spilled material if possible. Absorb with materials such as: Sawdust. Vermiculite. Dirt. Sand. Clay. Cob grit. Milsorb®. Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Collect in suitable and properly labeled open containers. Do not place in sealed containers. Suitable containers include: Metal drums. Plastic drums. Polylined fiber pacs. Wash the spill site with large quantities of water. Attempt to neutralize by adding suitable decontaminant solution: Formulation 1: sodium carbonate 5 - 10%; liquid detergent 0.2 - 2%; water to make up to 100%, OR Formulation 2: concentrated ammonia solution 3 - 8%; liquid detergent 0.2 - 2%; water to make up to 100%. If ammonia is used, use good ventilation to prevent vapor exposure. Contact Dow for clean-up assistance. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Isolate area. Keep personnel out of low areas. Keep upwind of spill. Ventilate area of leak or spill. Keep unnecessary and unprotected personnel from entering the area. If available, use foam to smother or suppress. Refer to Section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. See Section 10 for more specific information.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Use with adequate ventilation. Wash thoroughly after handling. Keep container tightly closed. Contents under pressure. Do not puncture or incinerate container. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

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Storage

Store under cover in a dry, clean, cool, well ventilated place away from sunlight. Do not store product contaminated with water to prevent potential hazardous reaction.

Storage Period:
6 Months

Storage temperature:
15 - 27 °C

8. Exposure Controls / Personal Protection

Exposure Limits

Component	List	Type	Value
4,4' -Methylenediphenyl diisocyanate	ACGIH	TWA	0.005 ppm
	OSHA Table Z-1	Ceiling	0.2 mg/m3 0.02 ppm
1,1,1,2-Tetrafluoroethane	WEEL	TWA	4,240 mg/m3 1,000 ppm

Personal Protection

Eye/Face Protection: Use chemical goggles. Eye wash fountain should be located in immediate work area.

Skin Protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task. Remove contaminated clothing immediately, wash skin area with soap and water, and launder clothing before reuse or dispose of properly. Items which cannot be decontaminated, such as shoes, belts and watchbands, should be removed and disposed of properly.

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene. Chlorinated polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Viton. Neoprene. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. The following should be effective types of air-purifying respirators:
Organic vapor cartridge with a particulate pre-filter.

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Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

9. Physical and Chemical Properties

Physical State	Liquid
Color	Brown
Odor	Musty
Flash Point - Closed Cup	Not applicable, Gas
Flammable Limits In Air	Lower: No test data available Upper:
Autoignition Temperature	No test data available
Vapor Pressure	225 psi @ 54 °C Container is under pressure.
Boiling Point (760 mmHg)	<i>No test data available .</i>
Vapor Density (air = 1)	No test data available
Specific Gravity (H2O = 1)	1.02 - 1.04 25 °C/25 °C ASTM D891
Freezing Point	No test data available
Melting Point	No test data available
Solubility in Water (by weight)	insoluble, reacts, evolution of CO2
pH	<i>Not applicable</i>
Kinematic Viscosity	No test data available

10. Stability and Reactivity

Stability/Instability

Stable under recommended storage conditions. See Storage, Section 7.

Conditions to Avoid: Avoid temperatures above 41 °C (106 °F). Avoid temperatures below 20 °C (68 °F). Elevated temperatures can cause container to vent and/or rupture. Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid. Avoid moisture. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.

Incompatible Materials: Avoid contact with: Acids. Alcohols. Amines. Ammonia. Bases. Metal compounds. Strong oxidizers. Diisocyanates react with many materials and the rate of reaction increases with temperature as well as increased contact; these reactions can become violent. Contact is increased by stirring or if the other material mixes with the diisocyanate.

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Diisocyanates are not soluble in water and sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat. Avoid unintended contact with polyols. The reaction of polyols and isocyanates generate heat.

Hazardous Polymerization

Can occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials. Toxic gases are released during decomposition.

11. Toxicological Information

Acute Toxicity

Ingestion

|| Single dose oral LD50 has not been determined. Estimated LD50, Rat > 10,000 mg/kg

Skin Absorption

|| The dermal LD50 has not been determined. Estimated LD50, Rabbit > 2,000 mg/kg

Inhalation

|| The LC50 has not been determined. Estimated LC50, Aerosol, Rat > 490 mg/m3

Sensitization

Skin

|| Skin contact may cause an allergic skin reaction. Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

Respiratory

|| May cause allergic respiratory response. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Repeated Dose Toxicity

|| Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Chronic Toxicity and Carcinogenicity

|| Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Developmental Toxicity

|| In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother. Based on information for component(s): 1,1,1,2-Tetrafluoroethane. Has been toxic to the fetus in lab animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Genetic Toxicology

|| Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

12. Ecological Information

CHEMICAL FATE

Data for Component: **Diphenylmethane Diisocyanate, isomers and homologues**

Movement & Partitioning

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Persistence and Degradability

In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

Data for Component: **4,4' -Methylenediphenyl diisocyanate**

Movement & Partitioning

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Persistence and Degradability

In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

Data for Component: **1,1,1,2-Tetrafluoroethane**

Movement & Partitioning

Bioconcentration potential is low (BCF less than 100 or log Pow less than 3). Potential for mobility in soil is high (Koc between 50 and 150).

Henry's Law Constant (H): 5.00E-2 atm*m3/mole; 25 °C Measured

Partition coefficient, n-octanol/water (log Pow): 1.68 Estimated

Partition coefficient, soil organic carbon/water (Koc): 97 Estimated

Persistence and Degradability

1,1,1,2-Tetrafluoroethane (HFC-134a) has a stratospheric ozone depletion potential (ODP) of zero, relative to CFC 12 (ODP=1). Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
6.20E-15 cm3/s	1,700 d	Estimated

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method
4 %	28 d	OECD 301D Test

Theoretical Oxygen Demand: 0.47 mg/mg

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ECOTOXICITY

Data for Component: **Diphenylmethane Diisocyanate, isomers and homologues**

|| The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species. Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Toxicity to Soil Dwelling Organisms

|| LC50, Earthworm Eisenia foetida, adult, 14 d: > 1,000 mg/kg

Data for Component: **4,4' -Methylenediphenyl diisocyanate**

|| The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species. Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Toxicity to Soil Dwelling Organisms

|| LC50, Earthworm Eisenia foetida, adult, 14 d: > 1,000 mg/kg

Data for Component: **1,1,1,2-Tetrafluoroethane**

|| Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

|| LC50, rainbow trout (Oncorhynchus mykiss), static, 96 h: 450 mg/l

Aquatic Invertebrate Acute Toxicity

|| EC50, water flea Daphnia magna, 48 h, immobilization: 980 mg/l

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. DOW HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. As a service to its customers, Dow can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone Dow's Customer Information Group at 1-800-258-2436 or 1-989-832-1556 (U.S.), or 1-800-331-6451 (Canada) for further details.

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14. Transport Information

DOT Non-Bulk

Proper Shipping Name: COMPRESSED GASES, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956

DOT Bulk

Proper Shipping Name: COMPRESSED GASES, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956

IMDG

Proper Shipping Name: COMPRESSED GASES, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956
EMS Number: F-C,S-V
Marine pollutant.: No

ICAO/IATA

Proper Shipping Name: COMPRESSED GASES, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956 **Cargo Packing Instruction:** 200
Passenger Packing Instruction: 200

Additional Information

Reportable quantity: 5,556 lb – MDI

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	Yes
Delayed (Chronic) Health Hazard	Yes
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	Yes

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Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Component	CAS #	Amount
4,4' -Methylenediphenyl diisocyanate	101-68-8	>= 30.0 - <= 60.0 %
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 60.0 - <= 100.0 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

Component	CAS #	Amount
4,4' -Methylenediphenyl diisocyanate	101-68-8	>= 30.0 - <= 60.0 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Recommended Uses and Restrictions

Component(s) for the manufacture of urethane polymers.

Revision

Identification Number: 64144 / 1001 / Issue Date 03/07/2008 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

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Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

The Dow Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.



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1. Product and Company Identification

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COMPANY IDENTIFICATION

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2030 Willard H. Dow Center
Midland, MI 48674
USA

Customer Information Number: 800-258-2436

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 989-636-4400

Local Emergency Contact: 989-636-4400

2. Hazards Identification

Emergency Overview

Color: Yellow

Physical State: Liquid

Odor: Characteristic

Hazards of product:

CAUTION! May cause eye irritation. May be harmful if inhaled. Vapor reduces oxygen available for breathing. May cause anesthetic effects. May cause central nervous system effects; may cause respiratory tract irritation. Keep upwind of spill. Toxic fumes may be released in fire situations. Contents under pressure. Avoid temperatures above 50°C (122°F)

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause moderate eye irritation. May cause slight corneal injury.

Skin Contact: Brief contact may cause slight skin irritation with local redness.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Inhalation: Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

Ingestion: Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Effects of Repeated Exposure: Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor. Excessive exposure may produce organophosphate type cholinesterase inhibition. Signs and symptoms of excessive exposure may be headache, dizziness, incoordination, muscle twitching, tremors, nausea, abdominal cramps, diarrhea, sweating, pinpoint pupils, blurred vision, salivation, tearing, tightness in chest, excessive urination, convulsions. Contains component(s) which have been reported to cause effects on the following organs in animals: Liver. Bone marrow. Kidney. Adrenal gland.

Birth Defects/Developmental Effects: For the component(s) tested: Has been toxic to the fetus in lab animals at doses toxic to the mother. For similar material(s): Has been toxic to the fetus in lab animals at doses nontoxic to the mother. Did not cause birth defects in laboratory animals. Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

Reproductive Effects: For the minor component(s): In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

3. Composition Information

Component	CAS #	Amount
1,1,1,2-Tetrafluoroethane	811-97-2	>= 10.0 - <= 30.0 %
Polyester polyol, aromatic	Not available	>= 10.0 - <= 30.0 %
Ethylene glycol	107-21-1	> 0.1 - < 1.0 %
Sucrose , propylene oxide polymer	9049-71-2	>= 10.0 - <= 30.0 %
Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 10.0 - <= 30.0 %
Triethyl phosphate	78-40-0	>= 1.0 - <= 5.0 %
Glycerol propylene oxide polymer	25791-96-2	>= 10.0 - <= 30.0 %

4. First-aid measures

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

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Skin Contact: Wash skin with plenty of water.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Notes to Physician: This material is a cholinesterase inhibitor. Treat symptomatically. Atropine, only by injection, is the preferable antidote. Oximes, such as 2-PAM/protopam, may be therapeutic if used early; however, use only in conjunction with atropine. In case of severe acute poisoning, use antidote immediately after establishing an open airway and respiration. If exposed, plasma and red blood cell cholinesterase tests may indicate significance of exposure (baseline data are useful). Attempt seizure control with diazepam 5-10 mg (adults) intravenous over 2-3 minutes. Repeat every 5-10 minutes as needed. Monitor for hypotension, respiratory depression, and need for intubation. Consider second agent if seizures persist after 30 mg. If seizures persist or recur administer phenobarbital 600-1200 mg (adults) intravenous diluted in 60 ml 0.9% saline given at 25-50 mg/minute. Evaluate for hypoxia, dysrhythmia, electrolyte disturbance, hypoglycemia (treat adults with dextrose 100 mg intravenous). Maintain adequate ventilation and oxygenation of the patient. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Extinguishing Media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Do not use direct water stream. May spread fire. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Vaporizes quickly at room temperature.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Hydrogen fluoride. Hydrogen chloride. Carbon monoxide. Carbon dioxide.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Isolate area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to Section 7, Handling, for additional precautionary measures. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Avoid contact with eyes. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. This material is hygroscopic in nature. Contents under pressure. Do not puncture or incinerate container. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Other Precautions: Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Storage

Store under cover in a dry, clean, cool, well ventilated place away from sunlight.

Storage Period: 6 Months

Storage temperature: 24 °C

8. Exposure Controls / Personal Protection

Exposure Limits

Component	List	Type	Value
1,1,1,2-Tetrafluoroethane	WEEL	TWA	4,240 mg/m3 1,000 ppm

Personal Protection

Eye/Face Protection: Use chemical goggles.

Skin Protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber.

Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

9. Physical and Chemical Properties

Physical State	Liquid
Color	Yellow
Odor	Characteristic
Flash Point - Closed Cup	> 100 °C (> 212 °F) <i>Estimated</i>
Flammable Limits In Air	Lower: No test data available Upper: No test data available
Autoignition Temperature	No test data available
Vapor Pressure	<i>Not applicable</i>
Boiling Point (760 mmHg)	No test data available.
Vapor Density (air = 1)	No test data available
Specific Gravity (H2O = 1)	1.18 <i>Calculated</i>
Freezing Point	No test data available
Melting Point	No test data available
Solubility in Water (by weight)	No test data available
pH	Not applicable
Kinematic Viscosity	2,240 cSt @ 25 °C <i>ASTM D4878</i>

10. Stability and Reactivity

Stability/Instability

Stable under recommended storage conditions. See Storage, Section 7.

Conditions to Avoid: Avoid temperatures above 50°C (122°F) Generation of gas during decomposition can cause pressure in closed systems. Product can oxidize at elevated temperatures.

Incompatible Materials: Avoid contact with: Strong acids. Avoid unintended contact with: Amines. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

Hazardous Polymerization

Will not occur by itself.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Ketones. Polymer fragments. Halogenated hydrocarbons.

11. Toxicological Information

Acute Toxicity

Ingestion

Single dose oral LD50 has not been determined. Estimated LD50, Rat > 2,000 mg/kg

Skin Absorption

The dermal LD50 has not been determined. Estimated LD50, Rabbit > 2,000 mg/kg

Repeated Dose Toxicity

Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor. Excessive exposure may produce organophosphate type cholinesterase inhibition. Signs and symptoms of excessive exposure may be headache, dizziness, incoordination, muscle twitching, tremors, nausea, abdominal cramps, diarrhea, sweating, pinpoint pupils, blurred vision, salivation, tearing, tightness in chest, excessive urination, convulsions. Contains component(s) which have been reported to cause effects on the following organs in animals: Liver. Bone marrow. Kidney. Adrenal gland.

Chronic Toxicity and Carcinogenicity

Contains component(s) which did not cause cancer in laboratory animals.

Developmental Toxicity

For the component(s) tested: Has been toxic to the fetus in lab animals at doses toxic to the mother. For similar material(s): Has been toxic to the fetus in lab animals at doses nontoxic to the mother. Did not cause birth defects in laboratory animals. Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

Reproductive Toxicity

For the minor component(s): In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

Genetic Toxicology

In vitro genetic toxicity studies were negative for component(s) tested. For the minor component(s): Triethyl phosphate. In vitro genetic toxicity studies were negative in some cases and positive in other cases. Genetic toxicity studies in animals were negative for component(s) tested. For the minor component(s): Triethyl phosphate. Animal genetic toxicity studies were negative in some cases and positive in other cases.

12.	Ecological Information
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CHEMICAL FATE

Data for Component: **1,1,1,2-Tetrafluoroethane**

Movement & Partitioning

Bioconcentration potential is low (BCF less than 100 or log Pow less than 3). Potential for mobility in soil is high (Koc between 50 and 150).

Henry's Law Constant (H): 5.00E-2 atm*m3/mole; 25 °C Measured

Partition coefficient, n-octanol/water (log Pow): 1.68 Estimated

Partition coefficient, soil organic carbon/water (Koc): 97 Estimated

Persistence and Degradability

1,1,1,2-Tetrafluoroethane (HFC-134a) has a stratospheric ozone depletion potential (ODP) of zero, relative to CFC 12 (ODP=1). Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
6.20E-15 cm3/s	1,700 d	Estimated

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method
4 %	28 d	OECD 301D Test

Theoretical Oxygen Demand: 0.47 mg/mg

Data for Component: **Ethylene glycol**

Movement & Partitioning

Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Potential for mobility in soil is very high (Koc between 0 and 50). Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Henry's Law Constant (H): 8.05E-09 atm*m3/mole; 25 °C Estimated

Partition coefficient, n-octanol/water (log Pow): -1.36 Measured

Partition coefficient, soil organic carbon/water (Koc): 1 Estimated

Distribution in Environment: Mackay Level 1 Fugacity Model:

Air	Water.	Biota	Soil	Sediment
2.1 %	98 %	< 0.01 %	< 0.01 %	< 0.01 %

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Persistence and Degradability

Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
8.32E-12 cm ³ /s	15 h	Estimated

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method
> 94 %	28 d	OECD 301F Test

Theoretical Oxygen Demand: 1.29 mg/mg

Data for Component: **Sucrose , propylene oxide polymer**

Movement & Partitioning

No bioconcentration is expected because of the relatively high water solubility.

Persistence and Degradability

Based on information for a similar material: Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).

Data for Component: **Tris(1-chloro-2-propyl) phosphate**

Movement & Partitioning

Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Potential for mobility in soil is low (Koc between 500 and 2000).

Henry's Law Constant (H): < 1.35E-5 atm*m³/mole; 25 °C Estimated

Partition coefficient, n-octanol/water (log Pow): 2.59 Measured

Partition coefficient, soil organic carbon/water (Koc): 1,300 Estimated

Bioconcentration Factor (BCF): 0.8 - 4.6; common carp (Cyprinus carpio); Measured

Persistence and Degradability

Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
4.47E-11 cm ³ /s	0.24 d	Estimated

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method
14 %	28 d	OECD 301E Test

Theoretical Oxygen Demand: 1.17 mg/mg

Data for Component: **Triethyl phosphate**

Movement & Partitioning

Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Potential for mobility in soil is very high (Koc between 0 and 50). Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Henry's Law Constant (H): 3.60E-08 atm*m³/mole; 25 °C Measured

Partition coefficient, n-octanol/water (log Pow): 0.80 Measured

Partition coefficient, soil organic carbon/water (Koc): 48 Estimated

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Persistence and Degradability

Biodegradation under aerobic laboratory conditions is below detectable limits (BOD20 or BOD28/ThOD < 2.5%).

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
57.94E-12 cm ³ /s	0.18 d	Estimated

Biological oxygen demand (BOD):

BOD 5	BOD 10	BOD 20	BOD 28
0 %			

Theoretical Oxygen Demand: 1.58 mg/mg

Data for Component: **Glycerol propylene oxide polymer**

Movement & Partitioning

Based on information for a similar material: Bioconcentration potential is low (BCF less than 100 or log Pow less than 3).

Persistence and Degradability

For this family of materials: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

OECD Biodegradation Tests: Based on information for a similar material:

Biodegradation	Exposure Time	Method
47 %	28 d	OECD 301D Test

ECOTOXICITY

Data for Component: **1,1,1,2-Tetrafluoroethane**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, rainbow trout (*Oncorhynchus mykiss*), static, 96 h: 450 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, water flea *Daphnia magna*, 48 h, immobilization: 980 mg/l

Data for Component: **Ethylene glycol**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, rainbow trout (*Oncorhynchus mykiss*), static, 96 h: 18,000 - 46,000 mg/l

Aquatic Invertebrate Acute Toxicity

LC50, water flea *Daphnia magna*, static, 48 h: 46,300 - 51,100 mg/l

Aquatic Plant Toxicity

EC50, green alga *Selenastrum capricornutum*, biomass growth inhibition, 96 h: 9,500 - 13,000 mg/l

Toxicity to Micro-organisms

EC50, OECD 209 Test; activated sludge, respiration inhibition, 30 min: 225 mg/l

Data for Component: **Sucrose , propylene oxide polymer**

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Based on information for a similar material: Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Data for Component: Tris(1-chloro-2-propyl) phosphate

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, bluegill (*Lepomis macrochirus*), 96 h: 84 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, water flea *Daphnia magna*, 48 h, immobilization: 63 mg/l

Aquatic Plant Toxicity

EC50, green alga *Selenastrum capricornutum*, biomass growth inhibition, 96 h: 47 mg/l

EC50, alga *Scenedesmus sp.*, biomass growth inhibition, 72 h: 45 mg/l

Toxicity to Micro-organisms

EC50, OECD 209 Test; activated sludge, respiration inhibition, 3 h: 784 mg/l

Data for Component: Triethyl phosphate

Material is practically non-toxic to fish on an acute basis (LC50 > 100 mg/L).

Fish Acute & Prolonged Toxicity

LC50, Japanese medaka (*Oryzias latipes*), static, 48 h: > 500 mg/l

Data for Component: Glycerol propylene oxide polymer

For this family of materials: Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

Based on information for a similar material: LC50, golden orfe (*Leuciscus idus*), static, 96 h: 1,200 mg/l

Toxicity to Micro-organisms

Based on information for a similar material: EC10; bacteria, Growth inhibition (cell density reduction), 18 h: 8,200 mg/l

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. DOW HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15 As a service to its customers, Dow

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can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone Dow's Customer Information Group at 1-800-258-2436 or 1-989-832-1556 (U.S.), or 1-800-331-6451 (Canada) for further details.

14. Transport Information

DOT Non-Bulk

Proper Shipping Name: COMPRESSED GAS, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956

DOT Bulk

Proper Shipping Name: COMPRESSED GAS, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956

IMDG

Proper Shipping Name: COMPRESSED GAS, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
ID Number: 2.2
EMS Number: F-C,S-V

ICAO/IATA

Proper Shipping Name: COMPRESSED GAS, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN1956 **Cargo Packing Instruction:** 200
Passenger Packing Instruction: 200

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	Yes
Delayed (Chronic) Health Hazard	No
Fire Hazard	No

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Reactive Hazard No
Sudden Release of Pressure Hazard Yes

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

Component	CAS #	Amount
1,4-Dioxane	123-91-1	<= 0.016 %

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Recommended Uses and Restrictions

Component(s) for the manufacture of urethane polymers.

Revision

Identification Number: 1015125 / 1001 / Issue Date 03/16/2008 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit

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STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

The Dow Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate,

to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.